1" SCX4 SPACER 01-8054 **ASSEMBLY INSTRUCTIONS**

- Remove old (short) studs, 6 ea. on the upper housing, 2 ea. on the lower case.
 Install new studs (longer), use provided loctite.
 Place spacer on lower case, check that all "O" rings are in place and not damaged.
 Install alignment spacer and provided "O" rings on top side of spacer.
- 5. Install coupler.
- 6. Assemble low
- 7. Tighten nuts.



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		Item	
		1	Space
		2	Space "O" Ri
		3	"O" Ri
		4	"0" Ri
		5	"0" Ri "0" Ri
		6	Alignm
\mathbf{V}		7	7/16-2 7/16-2
	-	8	7/16-2
		9	Washe
		10	Nut 7/
		11	3" Cou
		12	Loctite

Kit Part # 01-8054				
Description	Qty	Part Number		
Spacer Body	1	01-2459		
"O" Ring (Cooling Water Passage)	1	11-2014		
"O" Ring (Oil Passage)	1	11-4011		
"O" Ring (Water Passage)	1	11-2143		
"O" Ring (Alignment Spacer)	1	11-2144		
Alignment Spacer	1	01-2401		
7/16-20/14 x 3" S/S Stud	6	08-130904161		
7/16-20/14 x 3 1/8" S/S Stud	2	08-130904781		
Washer 7/16 " AN S/S	8	08-100900001		
Nut 7/16-20 Nylock S/S	8	08-080904001		
3" Coupler	1	01-2142		
Loctite	1	09-2038		
	Description Spacer Body "O" Ring (Cooling Water Passage) "O" Ring (Oil Passage) "O" Ring (Water Passage) "O" Ring (Alignment Spacer) Alignment Spacer 7/16-20/14 x 3" S/S Stud 7/16-20/14 x 3 1/8" S/S Stud Washer 7/16 " AN S/S Nut 7/16-20 Nylock S/S 3" Coupler	DescriptionQtySpacer Body1"O" Ring (Cooling Water Passage)1"O" Ring (Oil Passage)1"O" Ring (Water Passage)1"O" Ring (Water Passage)1"O" Ring (Alignment Spacer)1Alignment Spacer17/16-20/14 x 3" S/S Stud67/16-20/14 x 3 1/8" S/S Stud2Washer 7/16 " AN S/S8Nut 7/16-20 Nylock S/S83" Coupler1		